

Work Order ID 91398

Tuesday, October 09, 2012 1:37:24 PM

91398*ASAP*

Page 1

Item ID: D3256-3

Revision ID:

Item Name: Gasket

Start Date: 10/9/2012 Start Qty: 4.00

Required Date: 10/11/2012 Req'd Qty: 4.00

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2***4***

Cust Item ID:

4

Customer:

Approvals:

Process Plan: *mf*Date: *10-10-9*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3256

D

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3256

Rev: *0*Prog Rev: *0*

2-Deburr if necessary

4 0 Jan 12-10-9

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

4 0 Jan 12-10-9

Work Order ID 91398

Tuesday, October 09, 2012 1:37:24 PM

91398

Page 2

Item ID: D3256-3

Revision ID:

Item Name: Gasket

Start Date: 10/9/2012 Start Qty: 4.00

Required Date: 10/11/2012 Req'd Qty: 4.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2******4***

Cust Item ID:

4

Customer:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

SMB
*12/10/10**4****120***

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock

Location: *ST*
176

0.00

130

Packaging

Memo

0.00

Packaging

12/10/10 (4)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/10/11
MF
12-10-10'

Picklist Print

Tuesday, October 09, 2012 1:37:23 PM

Page 1

Work Order ID: 91398

Parent Item: D3256-3

Parent Item Name: Gasket

Start Date: 10/9/2012

Required Date: 10/11/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B04.12.06Made in-houseKJ/JLM
IPP Rev:C ecn 1052/water jet 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3245 Gasket		Manufactured	No			100	Each	0.1000	1.02	4.2947368 4.3			
-----------------	--	--------------	----	--	--	-----	------	--------	------	------------------	--	--	--

JM 12-10-9

use
G89
12/10/9

G89
coated cloth

Location

~~MAT052~~

~~77224~~

117666

Loc Qty

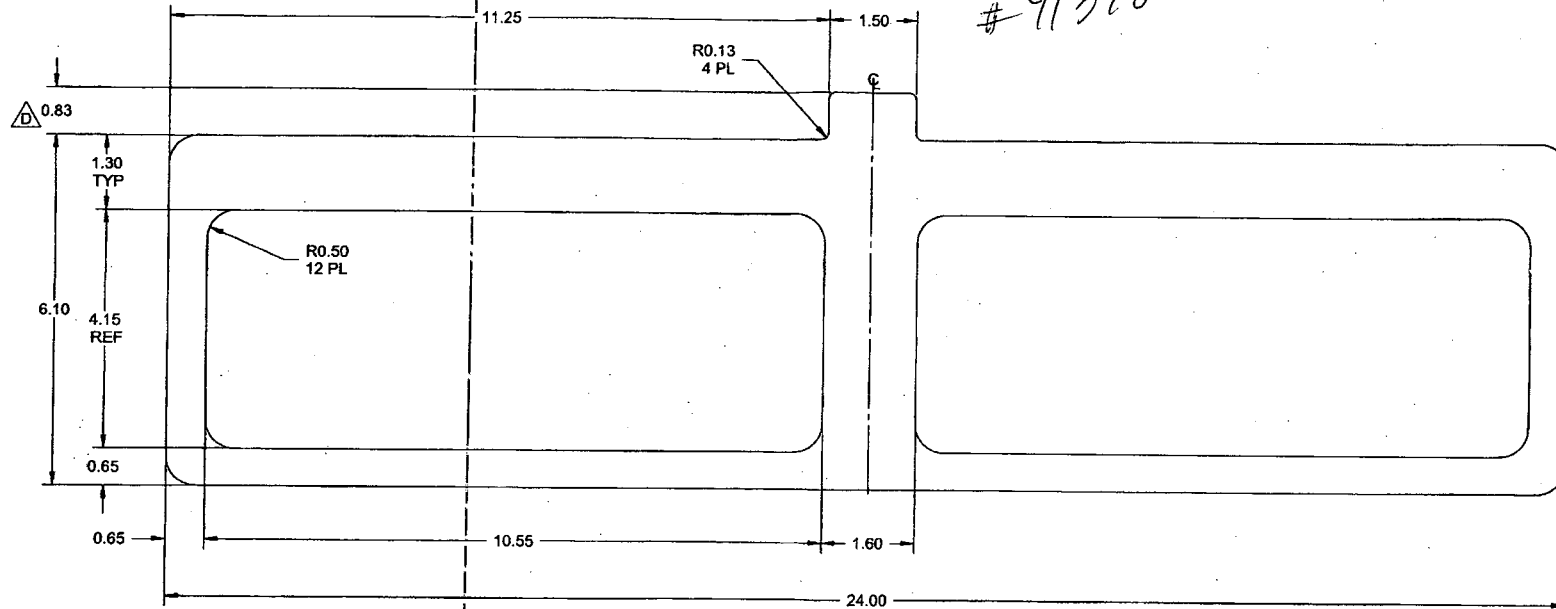
0.1

0.1

Loc Code

117668

#91398



D3256-3 GASKET

RELEASE
R 2011-11-10
MD

USE G81
MD
12/10/9

NOTES:

- 1) MATERIAL: DURABLE BLACK GASKET 0.035 THICK
PER MIL-A-7021C OR MIL-A-17472B OR MIL-G-12803A OR AMS 3232
REF. DART SPEC. MDURAS.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.08 lbs

DESIGN	#	DART AEROSPACE LTD.	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV'D
MFG. APPR.		D3256	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ACCESS PANEL	UNITS
DATE	11.10.25	COPYRIGHT © 2004 BY DART AEROSPACE LTD. ALL RIGHTS RESERVED.	

